Roll No.

Sub Code: RME-085

B. TECH (SEM VIII)THEORY EXAMINATION 2022-23 TOTAL QUALITY MANAGEMENT

Time: 3 Hours

Note: Attempt all Sections. If require any missing data; then choose suitably.

SECTION A

1. Attempt all questions in brief.

- Explain employee involvement. (a)
- (b) Deming approach to quality.
- What are type I and type II errors? (c)
- (d) What is control chart? How it is used?
- Briefly describe about evaluation of quality. (e)
- (f) What is acceptance sampling?
- (g) Describe ISO 9001.

SECTION B

2. Attempt any three of the following:

- Quality is also staff function. Justify. (a)
- (b) Discuss the various reasons for failure of control charts in organization
- (c) What do you mean by defect diagnosis and prevention?
- (d) What is reliability? Why is it important?
- (e) What do mean by FMEA/ FMECA.

SECTION C

3. Attempt any one part of the following:

- (a) What is quality control? How it is different from quality assurance?
- (b) A machine drills hole in a pipe with a mean diameter of 0.532 cm and a standard deviation of 0.002 cm. Calculate the control limits for mean of samples 5.

4. Attempt any one part of the following:

- Discuss in detail the several dimensions of product quality. Also define (a) warranty and guarantee.
- Discuss various causes of failures of a manufacturing system (b)

5. Attempt any one part of the following:

- Discus the steps in defect diagnosis and prevention (a)
- In a sheet metal production unit, inspection has been carried out for 12 days with a lot (b) size of 200.the number of rejects are 23,15,17,15,41,0,25,31,29,0,8,16. draw a p chart.

 $7 \ge 1 = 7$

 $7 \ge 1 = 7$

$7 \times 3 = 21$ Urganization

Total Marks: 70

 $2 \ge 7 = 14$

 $7 \ge 1 = 7$

6. Attempt any one part of the following:

- (a) Describe the significance of bath tub curve with example.
- (b) What do you mean by centralization and decentralization?

7. Attempt any one part of the following:

- (a) What is zero defects? How it implemented and what are its advantages
- (b) Discuss in detail the several dimensions of product quality. Also define warranty and guarantee.

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7 x 1 = 7

 $7 \ge 1 = 7$